



Picture shows optional Skullcap

Congratulations, you have purchased the finest air intake system for your motorcycle on the market. Your Vance & Hines Air Intake system is designed and crafted for maximum performance and a perfect fit. Please follow the installation instructions below and if you have any questions, please call our technical support line at (562) 926-5291.

Attention installer (if other than owner), please forward this instruction sheet to the owner of this product. These instructions contain valuable information to end user.

**TOOLS REQUIRED**

- 3/16" Allen wrench
- 5/32" Allen wrench
- T27 Torx wrench
- 3/8" drive Ratchet
- 5/32" Allen socket
- Inch-pound Torque wrench
- Loctite 243 (blue)

**READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION**

**OEM SYSTEM REMOVAL**

1. Take off the air filter cover by removing the two countersink screws in the filter cover.
2. This will expose the filter element, which is then removed by taking out the three Torx head cap screws.
3. Remove the two breather bolts that secure the backing plate to the cylinder heads.
4. Now remove the backing plate and gasket from the throttle body. NOTE: Be sure that the gasket surface is clean and dry and that no gasket material remains

5. stuck to it.
6. Remove the support bracket from the throttle body.
7. None of the OEM parts will be reused for this installation.

**INSTALLATION OF VO2 AIR FILTER KIT**

1. For a clear understanding of this installation it is best to refer to the exploded view diagram while reading these instructions.
2. When installing or servicing the air cleaner, apply Loctite 243 (blue) to threads of all fasteners.
3. Loosely install the carburetor / throttle body mount bracket (2) and gasket (1) using the two cylinder head breather bolts (4) and breather bolt O-rings (3). NOTE: Make sure the gasket is installed with the correct rotation and right side up with the slightly smaller bleed hole in the top left hand corner. Tighten the cylinder head breather bolts (4) to 120-144 in-lbs (13.6-16.3 Nm) being careful not to pinch the breather bolt O-rings (3).

4. Install the rear and front breather hoses (5 & 6) through the top two holes in the filter backing plate (7), aligned as shown.
5. Using the three 1/4"-20 x 2-1/4" socket head cap screws (9) sandwich the filter mount bracket (12), the venturi (8) the filter backing plate w/ breather hoses (7) and install onto the throttle body. The slightly smaller bleed hole should be in the top left hand corner of the backing plate (7) and should line up with the bleed hole of the gasket (1), mounting bracket (2) and venturi (8). Make sure the inside edges of all of these parts are aligned before tightening to 55-60 in-lbs (6.2-6.8 Nm).
6. Using the remaining three 1/4"-20 x 1/2" button head cap screws (11) install the air filter element (10) and torque to 55-60 in-lbs (6.2-6.8 Nm). NOTE: The Vance

& Hines logo should be at approximately three o'clock when viewed from the side. The filter is pre-oiled and does not need to be oiled prior to installation.

that all fasteners remain tight.

- 7. This kit does not allow for the re-installation of the OEM air filter cover. Vance and Hines Skullcap covers are recommended, #71013 (Chrome) and #71015 (Black). If not use 5/16-18 x1/2" button head bolt (supplied) in center hole of air filter (13).
- 8. After 100 miles check to be sure that all bolts are still tight. Periodically ensure

**CLEANING AND MAINTENANCE**

**VANCE & HINES OPTIONAL ACCESSORIES**

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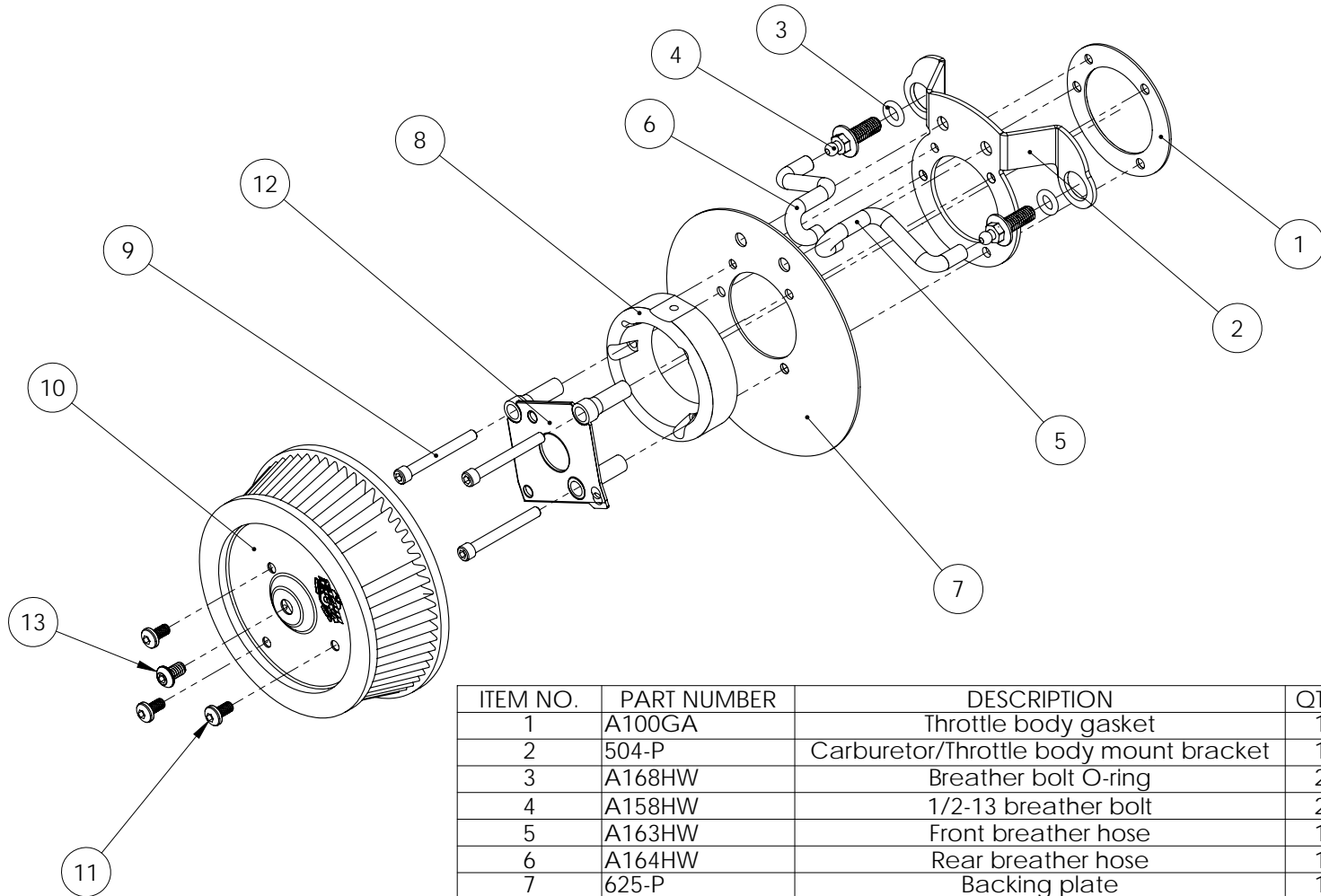
Fuelpak is intended for racing or off-highway use only, and is not legal for sale or use in California on pollution-controlled vehicles.

- #D100FL
- #71013
- #71015

- Replacement Air Filter Element
- Chrome Skullcap Cover.
- Black Skullcap Cover.

**MORE POWER : LESS NOISE**

**EXPLODED VIEW DIAGRAM**



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	A100GA	Throttle body gasket	1
2	504-P	Carburetor/Throttle body mount bracket	1
3	A168HW	Breather bolt O-ring	2
4	A158HW	1/2-13 breather bolt	2
5	A163HW	Front breather hose	1
6	A164HW	Rear breather hose	1
7	625-P	Backing plate	1
8	D110VT	Aluminum venturi	1
9	A152HW	1/4-20 x 2-1/4"L Socket head cap screw	3
10	D100FL	Air filter element	1
11	A235HW	1/4"-20 x 1/2" Button head cap screw	3
12	602-P	Filter mount bracket	1
13	A157HW	5/16"-18 x 1/2" Button head cap screw	1

**WARRANTY**

Vance & Hines products are warranted against defects in material and workmanship for a period of 90 days from the date of purchase from an authorized dealer. This warranty does not cover discoloration of chrome finishes. This warranty is limited to the repair or replacement of a product proven to be defective from normal use. Vance & Hines products are designed to fit and operate on OEM motor and chassis. This warranty does not cover any product subject to abuse, misuse, improper installation or modification.

## FUEL MANAGEMENT

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