VANCE & HINES QUIET INSERT INSTALLATION

HARLEY-DAVIDSON® VANCE AND HINES QUIET SOUND INSERT INSTALLATION INSTRUCTIONS PART# 21892

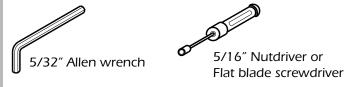




Congratulations, you have purchased the finest exhaust system accessory for your motorcycle on the market. Your Vance & Hines exhaust system is designed and crafted for maximum performance, a perfect fit, a great sound and unbeatable style. Please follow the installation instructions below and if you have any questions, please call our technical support line at (562) 926-5291.

Attention installer (if other than owner), please forward this instruction sheet to the owner of this product. These instructions contain valuable information to the end user.

TOOLS



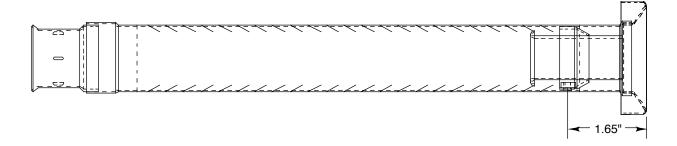
(A rubber mallet may be needed to remove & install tips)

READ ALL INSTRUCTIONS BEFORE BEGINNING INSTALLATION

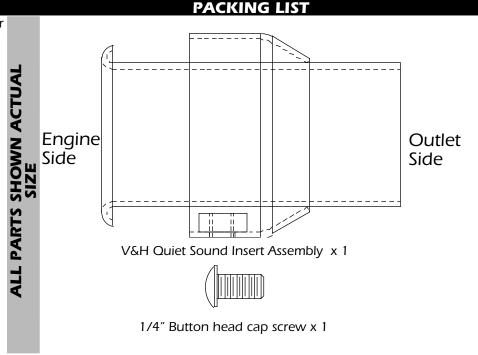
- 1. Remove end cap (if your system has them). End caps are typically held on by two 1/4 inch bolts located on the bottom side of the muffler body. Remove two bolts and retain hardware for later use.
- 2. Once the end cap has been removed, the baffle needs to be removed. Extreme care must be taken at this point. The baffles are made of light gauge material and can become distorted if not properly removed. Remove any fasteners that remain holding each baffle in place (usually two 1/4-20 bolts). The inlets have also been reduced to prevent a rattle. The best way is to use a slide hammer with an expanding end or axle bearing removal fingers.
- 3. Upon removal of the baffle you will notice a hole located near (approx. 1.65" from end) the outlet end of the baffle. If you have an earlier baffle there may not be a hole in which case refer to illustration for hole location.
- 4. If your baffle is not pre-drilled, mark hole location 1.65" from the outlet end. Drill a 5/16" hole through baffle core. There is no rotational orientation needed for the insert the hole can be anywhere 1.65" from end.



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- 5. Install your sound insert into the outlet end of the baffle. With the larger round end in first line up holes then install the supplied 1/4x20 button head bolt and torque to 5 ft. lbs.
- 6. You may now reinstall the baffle and any end cap.
- 7. Be sure to tighten all hardware before starting your motorcycle.



VANCE & HINES OPTIONAL ACCESSORIES

No optional accessories are available at this time.

WARRANTY

Vance & Hines exhaust systems are warranted against defects in material and workmanship for a period of 90 days from the date of purchase from an authorized dealer. This warranty does not cover discoloration of chrome finishes. This warranty is limited to the repair or replacement of a product proven to be defective from normal use. Vance & Hines exhaust systems are designed to fit and operate on OEM motor and chassis. This warranty does not cover any product subject to abuse, misuse, improper installation or modification.

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